Express Mail No. EV 540277396 US

Date of Deposit: Jan. 27 2005

This listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:** 

1. (currently amended): A composite rigid foam structure comprising:

a rigid reticulated foam substrate having a surface and pores, said pores having

an average diameter, and

a formed in situ skin comprising molybdenum disilicide substantially uniformly

bonded directly to at least a portion of said surface, said skin generally penetrating

said rigid foam substrate to a depth of from about 1 to about 5 of said average pore

diameters, said skin having a substantially uniform interconnected porosity and

adapted to allowing gas to flow through said skin and out of said composite rigid

foam structure.

2. (previously presented): A composite structure of claim 1, wherein said

rigid reticulated foam substrate comprises an inorganic material having at least about

20 pores per linear inch.

3. (currently amended): A composite structure of claim 1, wherein the rigid

foam substrate and the skin are is made of metals, ceramics, glasses, or inorganic

polymers.

4. (withdrawn): The composite structure of claim 1, wherein at least one of

said rigid reticulated foam sustrate and skin comprises metal.

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5. (withdrawn): The composite structure of claim 1, wherein said rigid

reticulated foam substrate and said skin comprise different metals.

6. (currently amended): The composite structure of claim 1, wherein at least

one of said rigid reticulated foam substrate and skin comprises ceramic.

7. (withdrawn): The composite structure of claim 1, wherein said rigid

reticulated foam substrate comprises carbon.

8. (withdrawn): The composite structure of claim 1, wherein at least one of

said rigid reticulated foam substrate and skin comprises glass.

9. (withdrawn): The composite structure of claim 1, wherein said rigid

reticulated foam substrate and said skin comprise polymers.

10. (currently amended): The composite structure of claim 1, wherein one of

said rigid reticulated foam substrate and said skin comprises refractory metal and the

other comprises ceramic.

11. (cancelled):

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12. (original): The composite structure of claim 1 wherein the continuous

skin has penetrated into said rigid reticulated foam substrate for a depth of less than

approximately 2 average pore diameters.

13. (withdrawn): A method of forming a composite rigid foam structure

comprising:

selecting a solid three-dimensional rigid foam substrate having at least one

surface and pores, said pores in said foam substrate being defined by their

peripheries and having an average diameter, and

thermally spraying a material that is at least partially fluid onto said surface to

form a solid phase skin on said surface, said skin being attached to substantially all

of said peripheries, and said skin extending no more than about 5 average pore

diameters into said rigid foam substrate.

14. (withdrawn): A method of forming a composite foam structure of claim 13

including selecting a hollow three-dimensional rigid foam substrate having inner and

outer surfaces, and thermally spraying said material on at least one of said inner and

outer surfaces.

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15. (currently amended): A composite rigid foam structure comprising:

a rigid reticulated foam substrate having a surface and pores, said pores having

an average diameter, and

a formed in situ skin comprising molybdenum disilicide substantially uniformly

bonded directly to at least a portion of said surface, said skin generally penetrating

said rigid foam substrate to a depth of from about 1 to about 5 of said average pore

diameters, said skin having a substantially uniform interconnected porosity and

adapted to allowing substantially uniform gas flow through said skin and out of said

composite rigid foam structure.

16. (currently amended): A composite rigid foam structure comprising:

a rigid reticulated foam substrate having a surface and pores, said pores having

an average diameter, and

a formed in situ skin comprising molybdenum disilicide substantially uniformly

bonded directly to at least a portion of said surface, said skin generally penetrating

said rigid foam substrate to a depth of from about 1 to about 5 of said average pore

diameters, said skin having a substantially uniform interconnected porosity extending

entirely therethrough and adapted to allowing transpiration cooling of said composite

rigid foam structure.

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17.(previously presented): A composite rigid foam structure comprising:

a rigid reticulated foam substrate comprising ceramic and having a surface and pores, said pores having an average diameter, and

a formed in situ skin comprising molybdenum disilicide, said skin being substantially uniformly bonded directly to at least a portion of said surface, said skin generally penetrating said rigid foam substrate to a depth of less than about 5 of said average pore diameters, said skin having an interconnected porosity and adapted to allowing gas to flow through said skin and out of said composite rigid foam structure.

18.(new): A composite rigid foam structure comprising:

a rigid reticulated foam substrate comprising metal and having a surface and pores, said pores having an average diameter, and

a formed in situ skin comprising molybdenum disilicide, said skin being substantially uniformly bonded directly to at least a portion of said surface, said skin generally penetrating said rigid foam substrate to a depth of less than about 5 of said average pore diameters, said skin having an interconnected porosity and adapted to allowing gas to flow through said skin and out of said composite rigid foam structure.

19.(new): A composite rigid foam structure of claim 18 wherein said rigid reticulated foam substrate comprises refractory metal.